

FIG. 1

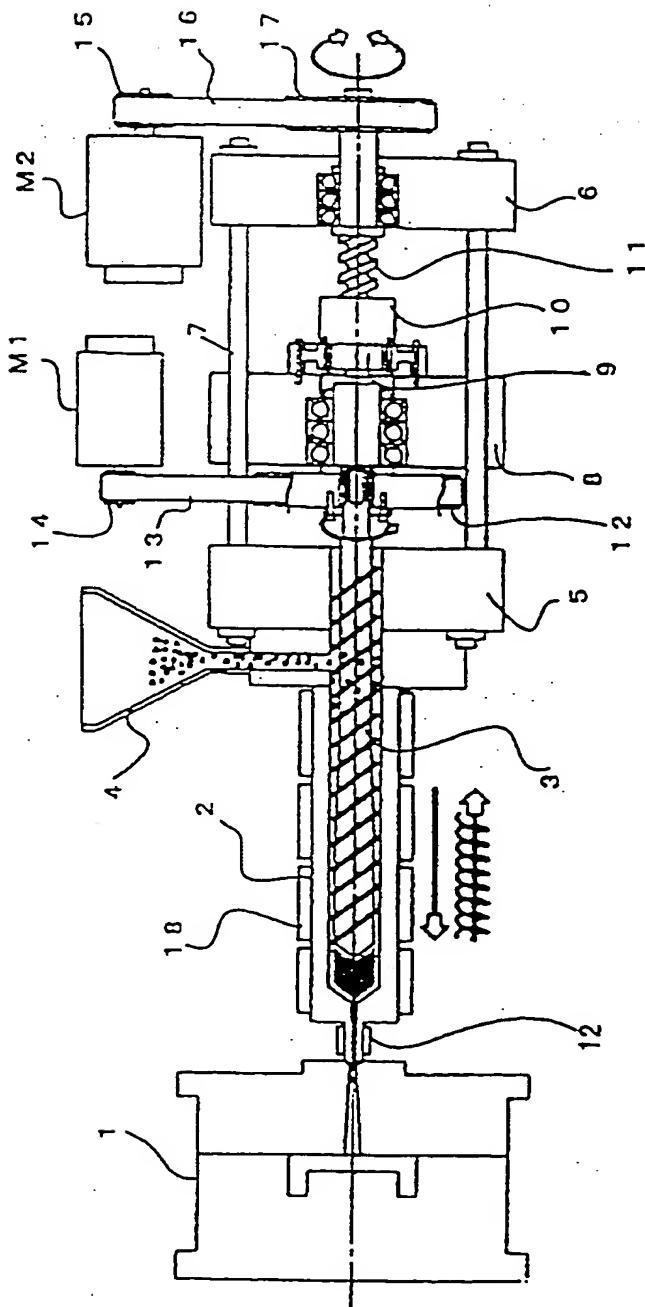


FIG. 2

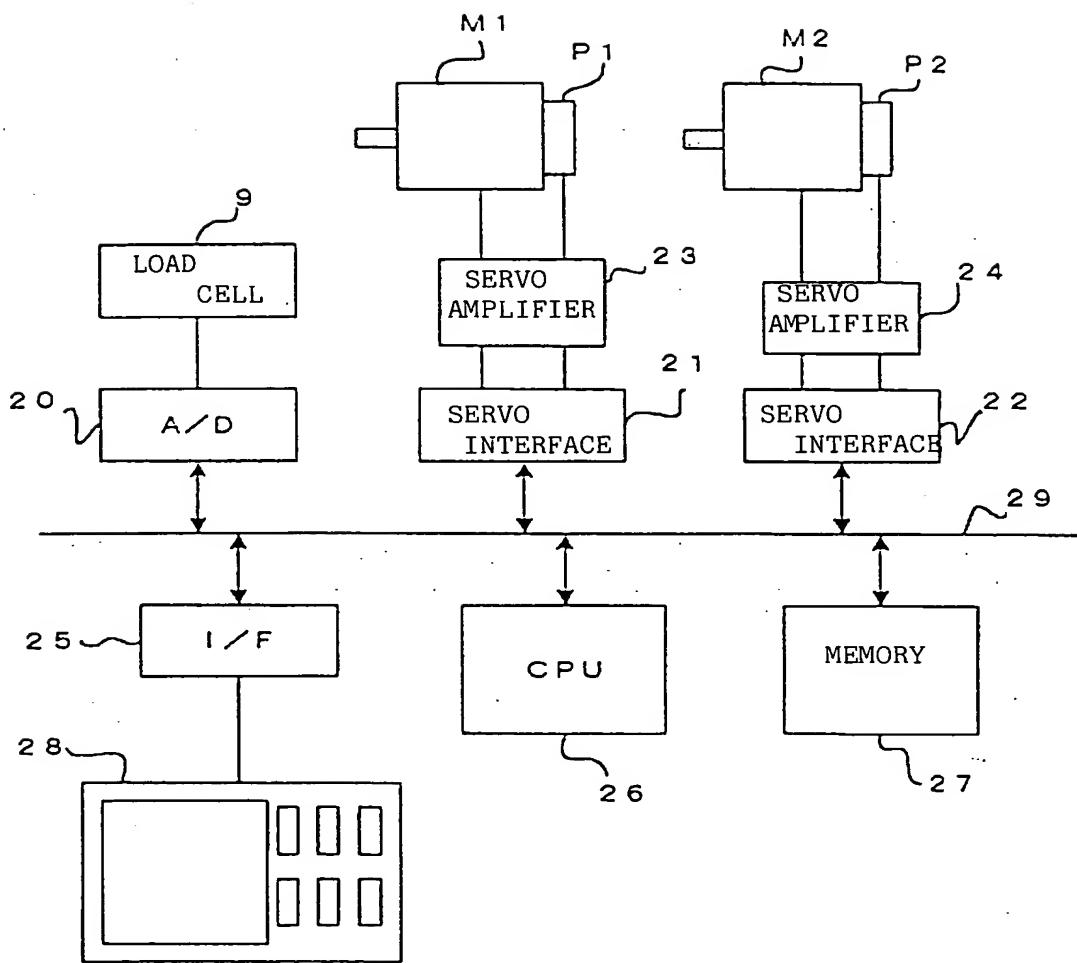


FIG. 3

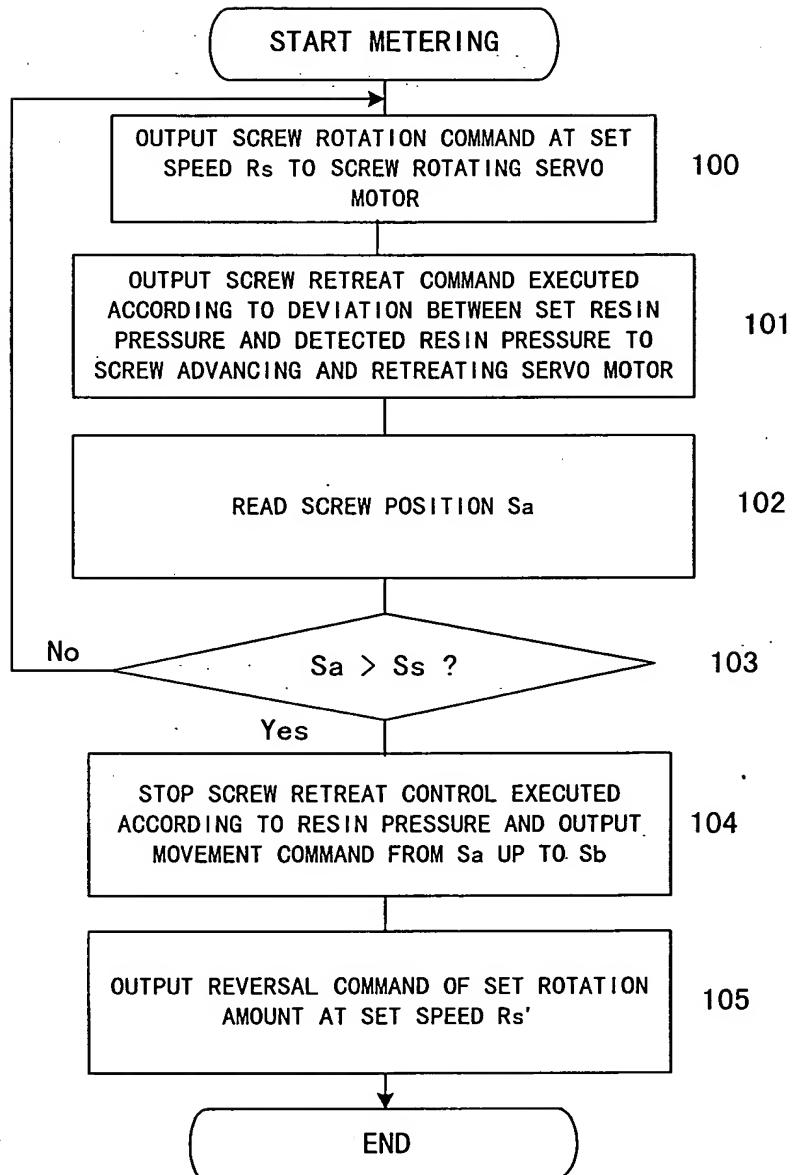


FIG. 4 A

SCREW RETREAT SPEED

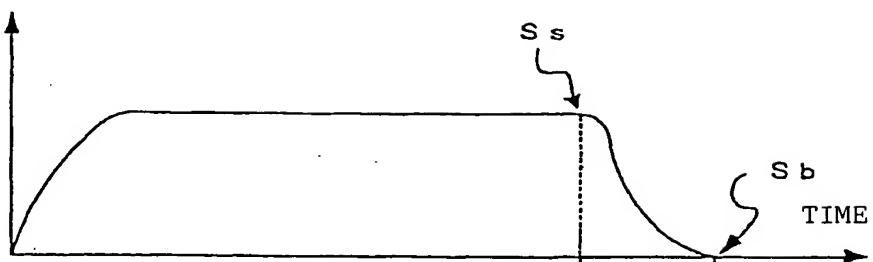


FIG. 4 B

SCREW ROTATIONAL SPEED

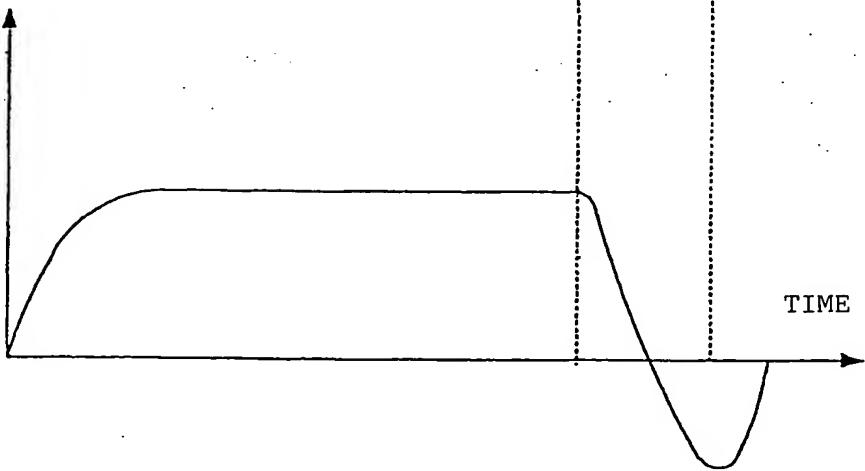


FIG. 5

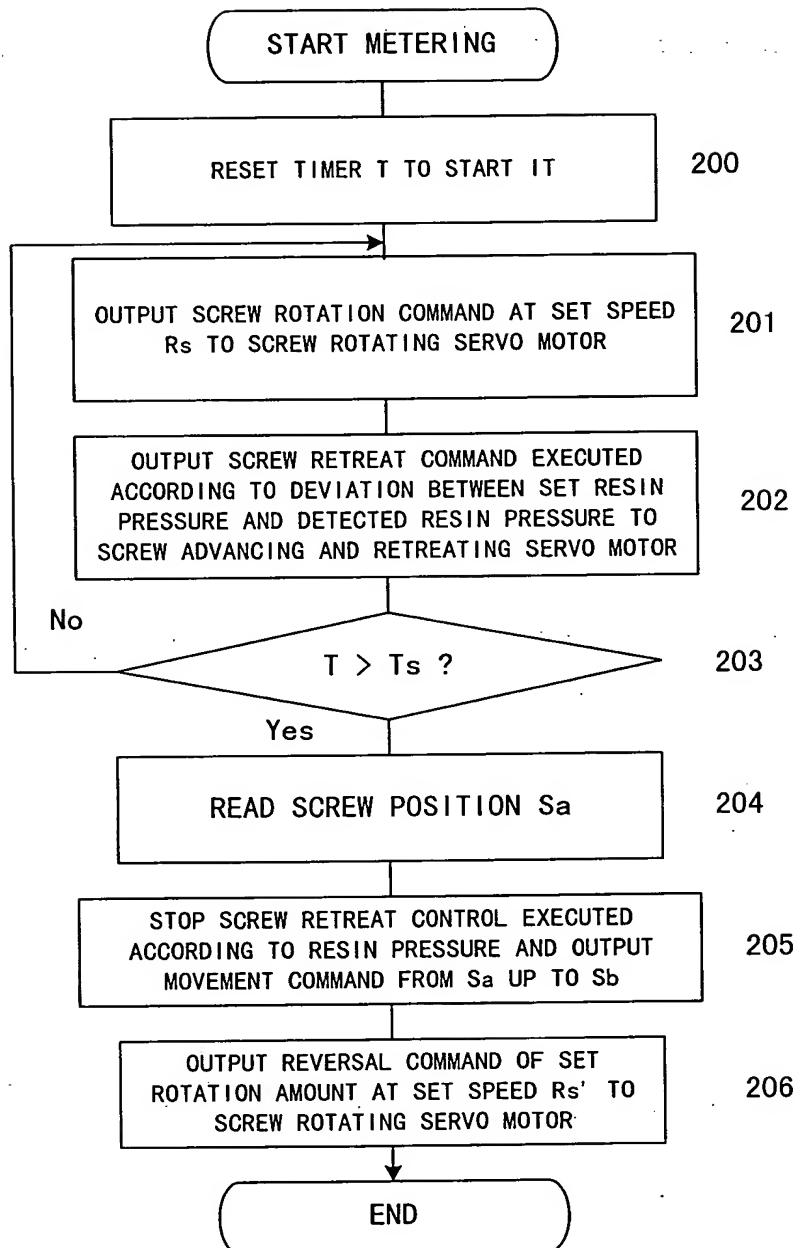


FIG. 6A

SCREW RETREAT SPEED

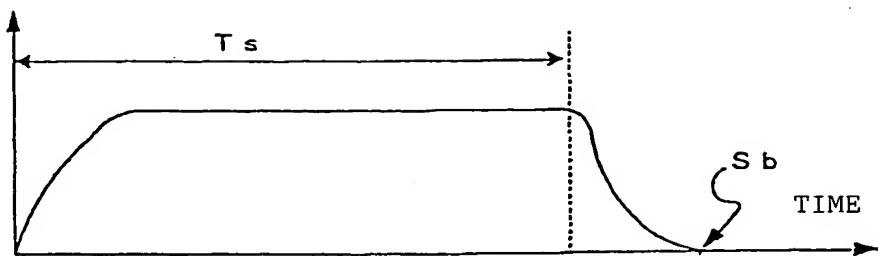


FIG. 6B

SCREW ROTATIONAL SPEED

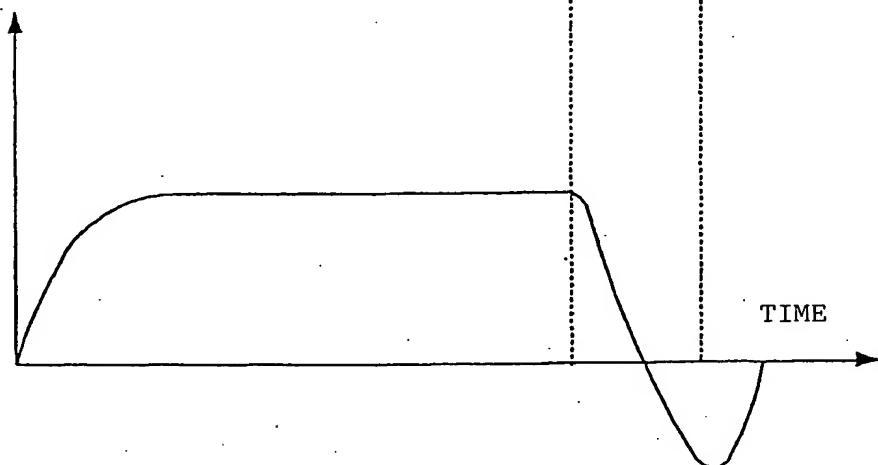


FIG. 7

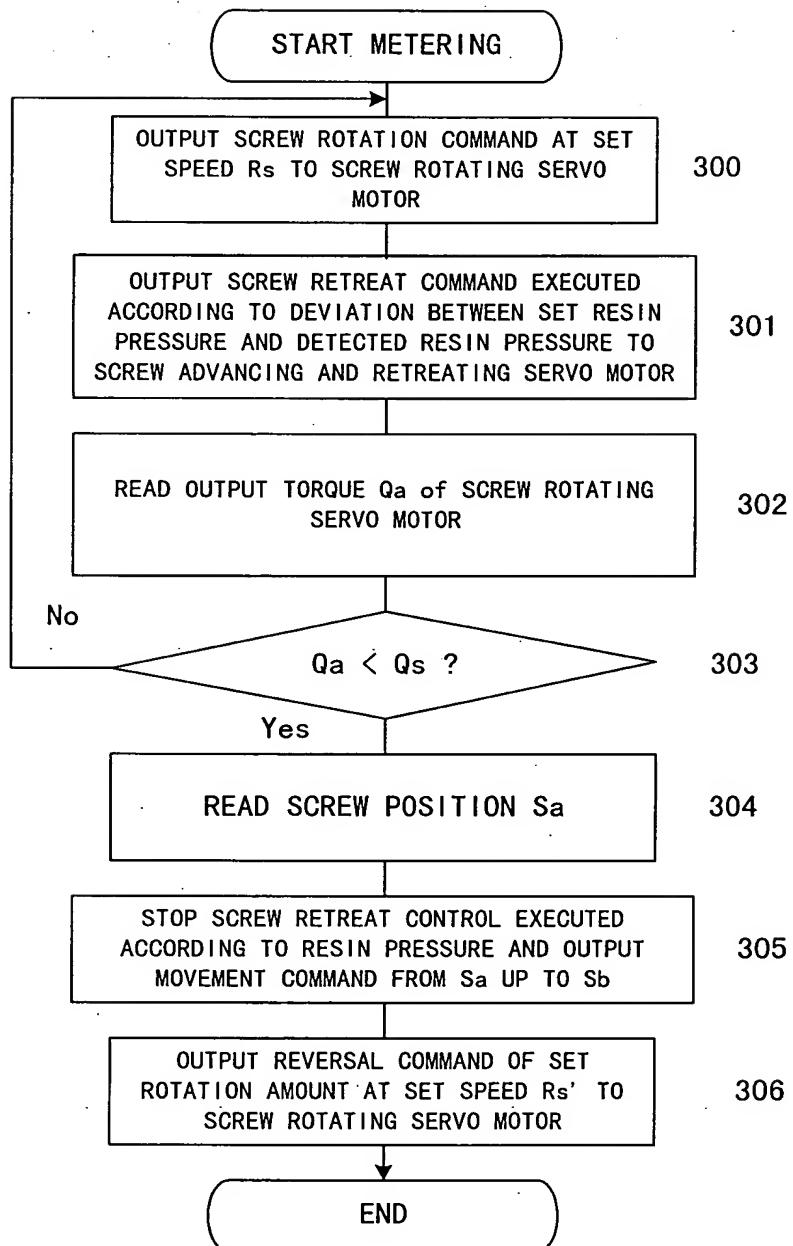


FIG. 8A

SCREW RETREAT SPEED

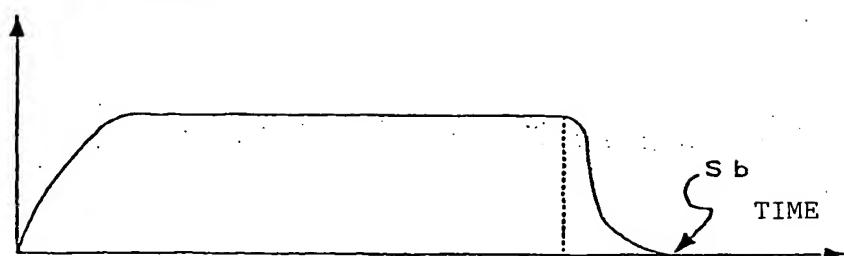


FIG. 8B

SCREW ROTATIONAL SPEED

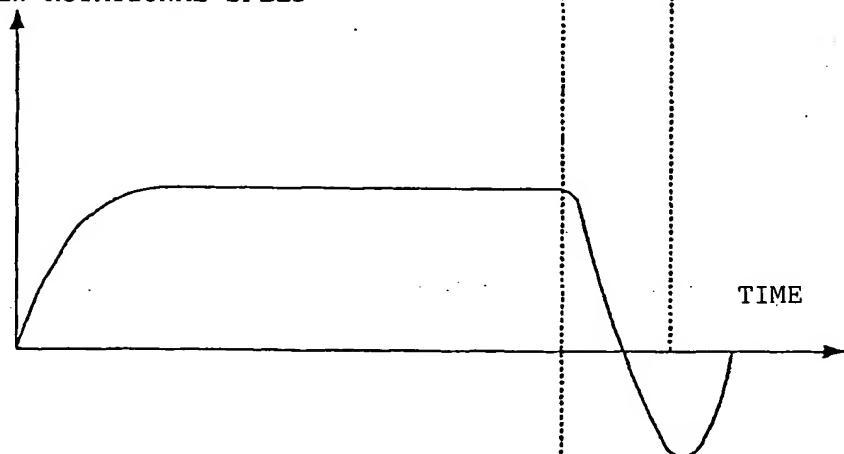


FIG. 8C

TORQUE

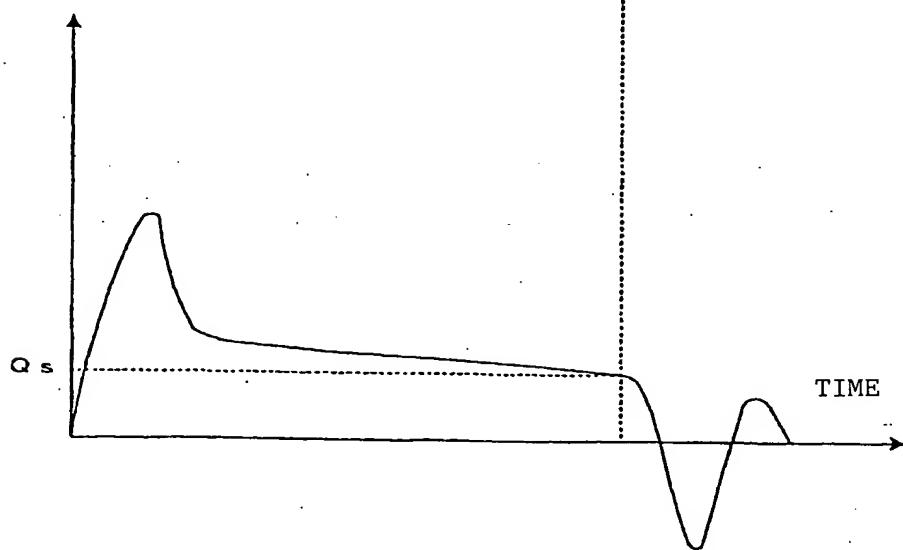


FIG. 9

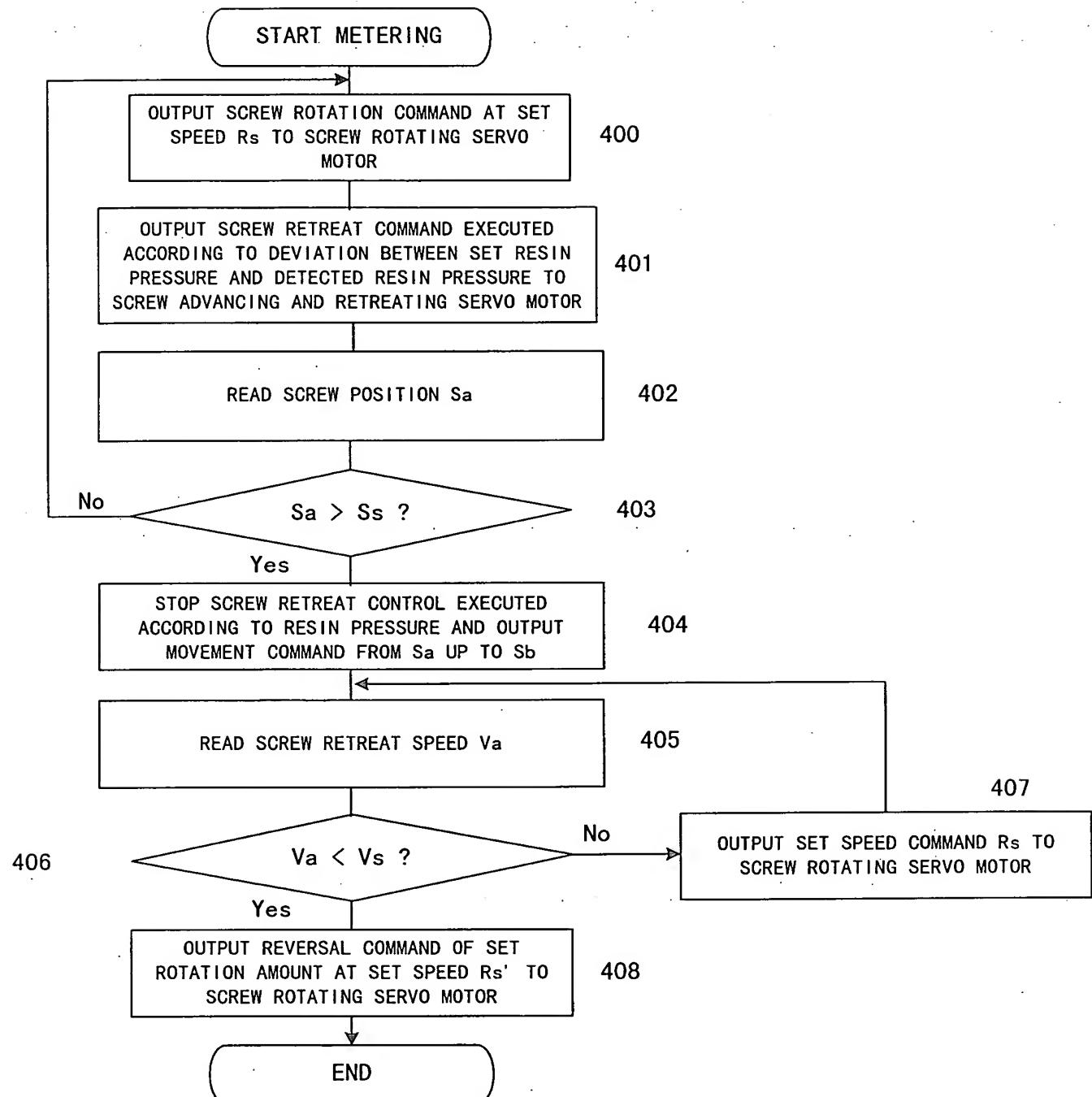


FIG. 10A

SCREW RETREAT SPEED

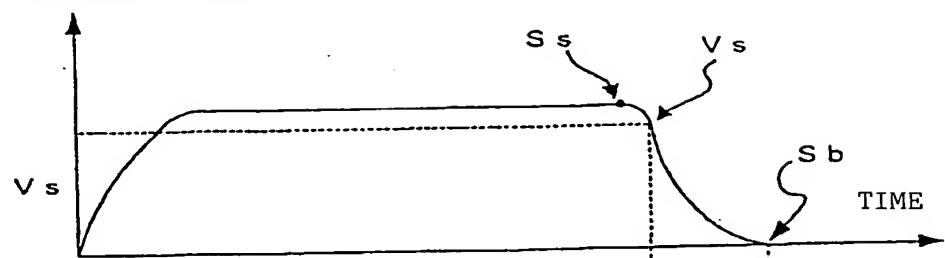


FIG. 10B

SCREW ROTATIONAL SPEED

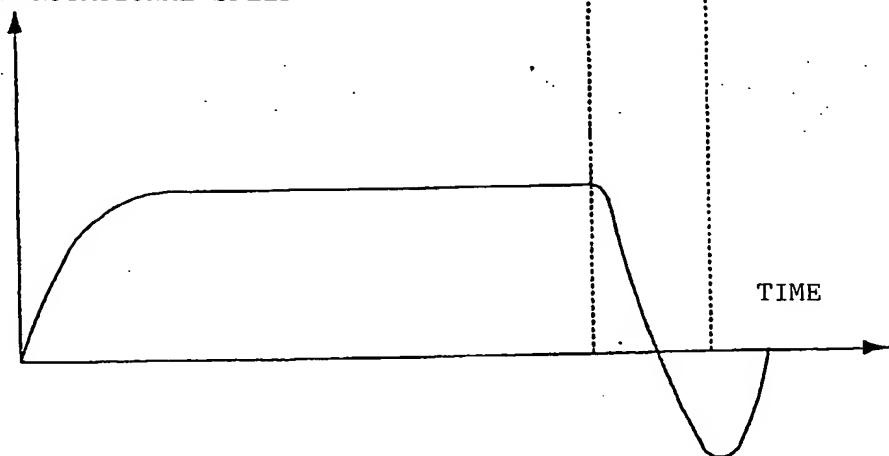


FIG. 11

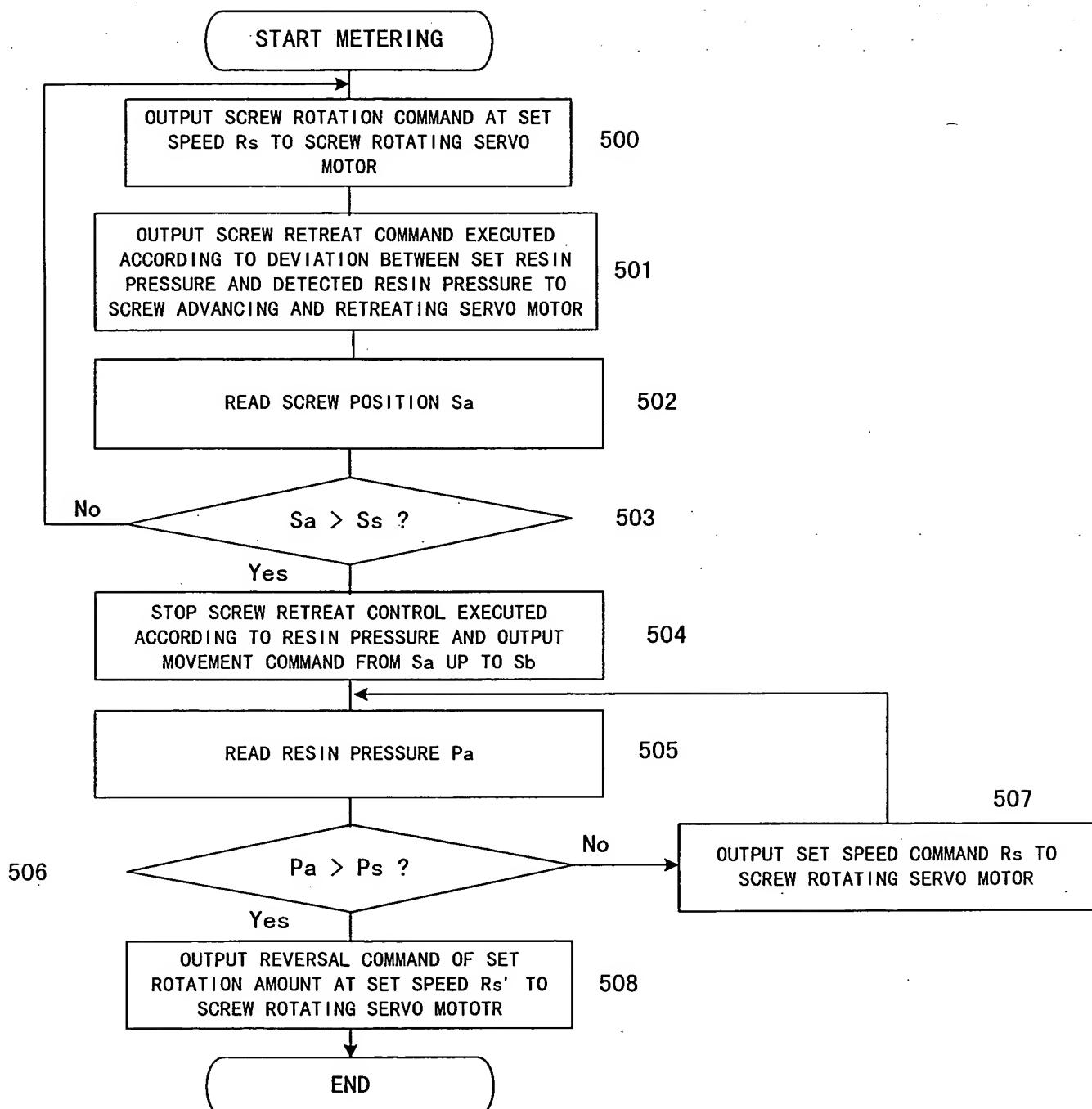


FIG. 12A

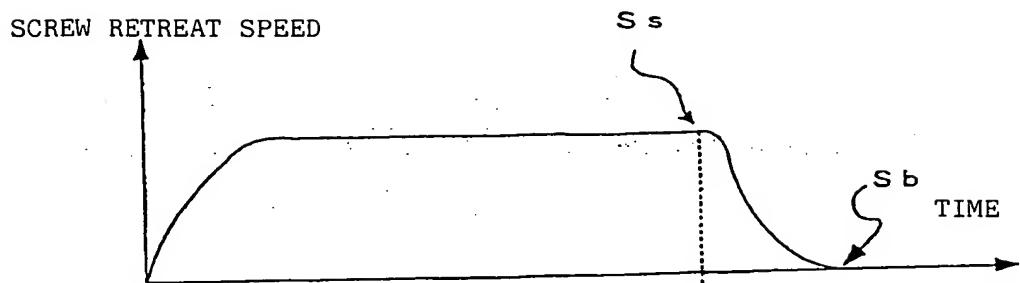


FIG. 12B

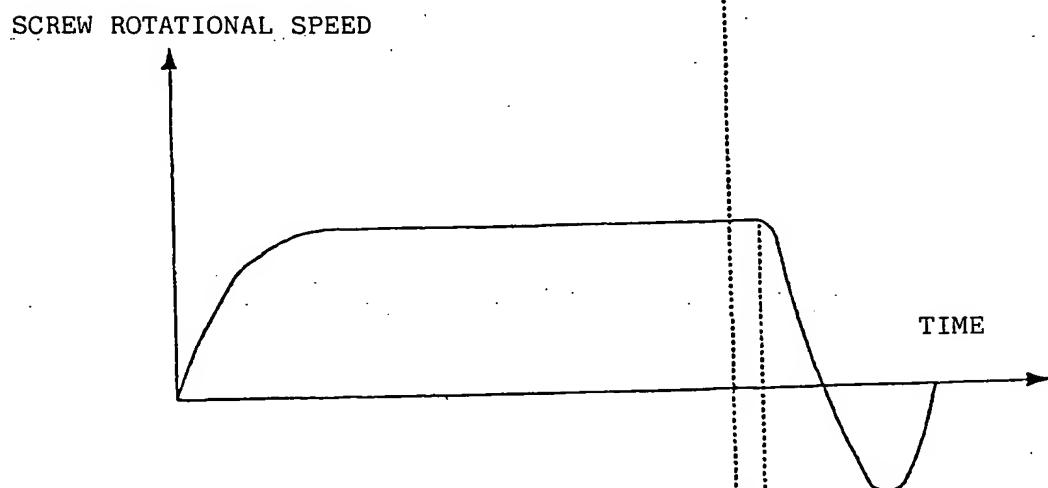


FIG. 12C

RESIN PRESSURE

